

Better Data. Better Decisions.

*The leading platform for GXP inspection analytics*

## CMO Risk Mitigation

Proprietary & Confidential - Please Do Not Circulate



FDA 

# CMO Risk Mitigation

Work with the  
Right People

- (A) Eliminate Surprises
- (B) Zoom Out!
- (C) Not All CMOs Are Created Equal

Trust, but Verify

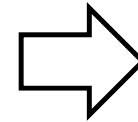
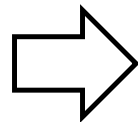
- (A) Monitor Everyone
- (B) Risk-Based Audit Schedule: >Risk?
- (C) Risk-Based Audit Schedule: <Risk?

# What we do

Continuously Acquire |  
Extract Data

Transform | Load Data









Search | Analyze | Alert



- *Model / Persist*
- *Combine / Separate*
- *Clean / Dedupe*
- *Tag*

# Our data

## What we have now

-  FDA Inspection data since 2000
-  21 CFR Citations (211, 820 and everything in between)
-  9,500+ 483s
-  3,000+ EIRs and 483Rs
-  15,000+ Warning Letters
-  200k FDA inspected sites
-  MDSAP inspections and NC Reports
-  CLIL Inspections & Citations

*The most complete and easy to use FDA inspection database in existence (including the FDA's database)*

## More FDA sources

- |  |  |
|--|--|
|  FDA Import Alerts (all categories) |  Site Registrations (API, Sterile etc.) |
|  FDA Product Recalls                |  Drug Shortages                         |
|  Untitled Letters                   |  Debarment List / DQ Proceedings        |
|  Complete Response Letters          |  |
|  Inspection Types (e.g. PAI)        |  |

## Other International & Domestic Health Agencies

- |   |  |
|---|--|
|  EUDRA GDMP Inspections            |  MHRA Inspections and NC Reports    |
|  EU RASSF Alerts & Site Registries |  State inspection logs (e.g. Texas) |
|  Health Canada Recalls             |  Other International agencies...    |

## Other Sources of Data

- |   |   |
|---|---|
|  EPA inspections and violations  |  Department of Justice           |
|  OSHA inspections and violations |  USDA inspections and violations |

# Eliminate Surprises & Zoom Out!

📍 Wockhardt Limited - Baddi, Solan, Nalagarh 📄 CSV

API Manufacturers/Wockhardt ✕

Add to Groups

**4**

Number of times Inspected

**2**

Number of 483s in stock

**50%**

483 Issue Rate

**1**

Number of EIRs in stock

**1,175**

Days since Last FDA Inspection

**0**

Number of Warning Letters

**Overview**

The FDA has inspected this Wockhardt Limited - Baddi facility 4 times since Mar 13, 2008 or once every 966 days.

**Inspections at this site, FEI: 3006088304**

▲	Inspection End Date	Duration	👤 Inspectors	Inspection Type	Office	483 Issued?	EIR	⚠️ WL Issued?
→	2015-07-23	4 days	Knowlton, Nicole E Xu, Qin	Human Drugs	International Operations Group	No		
→	2013-09-13	5 days	Mayasandra, Pal S Morin, Marie F	Human Drugs	International Operations Group	Yes	Yes	
→	2012-01-21	6 days	Gavini, Mural B	Human Drugs	International Operations Group	Yes		
→	2008-03-13	4 days	Ford, Susanna E Hernandez, Jose R	Human Drugs	International Operations Group	No		

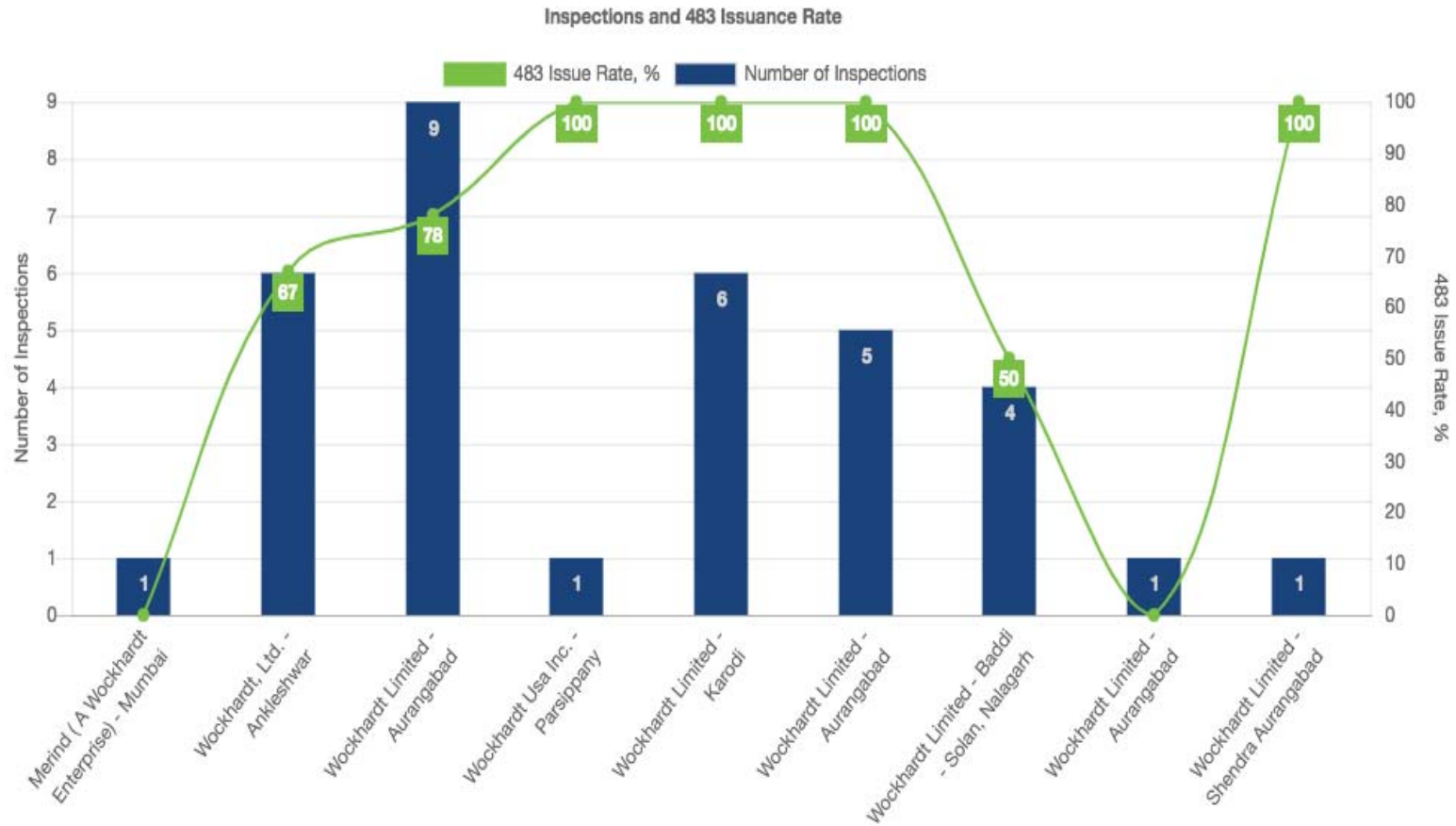
**Location**

- Plot No. 57, Village Kunjhal,, Barotiwala Dist. Tehsil Nalagarh
- Solan, Nalagarh
- India

[Download all 2 483s](#)

Proprietary & Confidential - Please Do Not Circulate

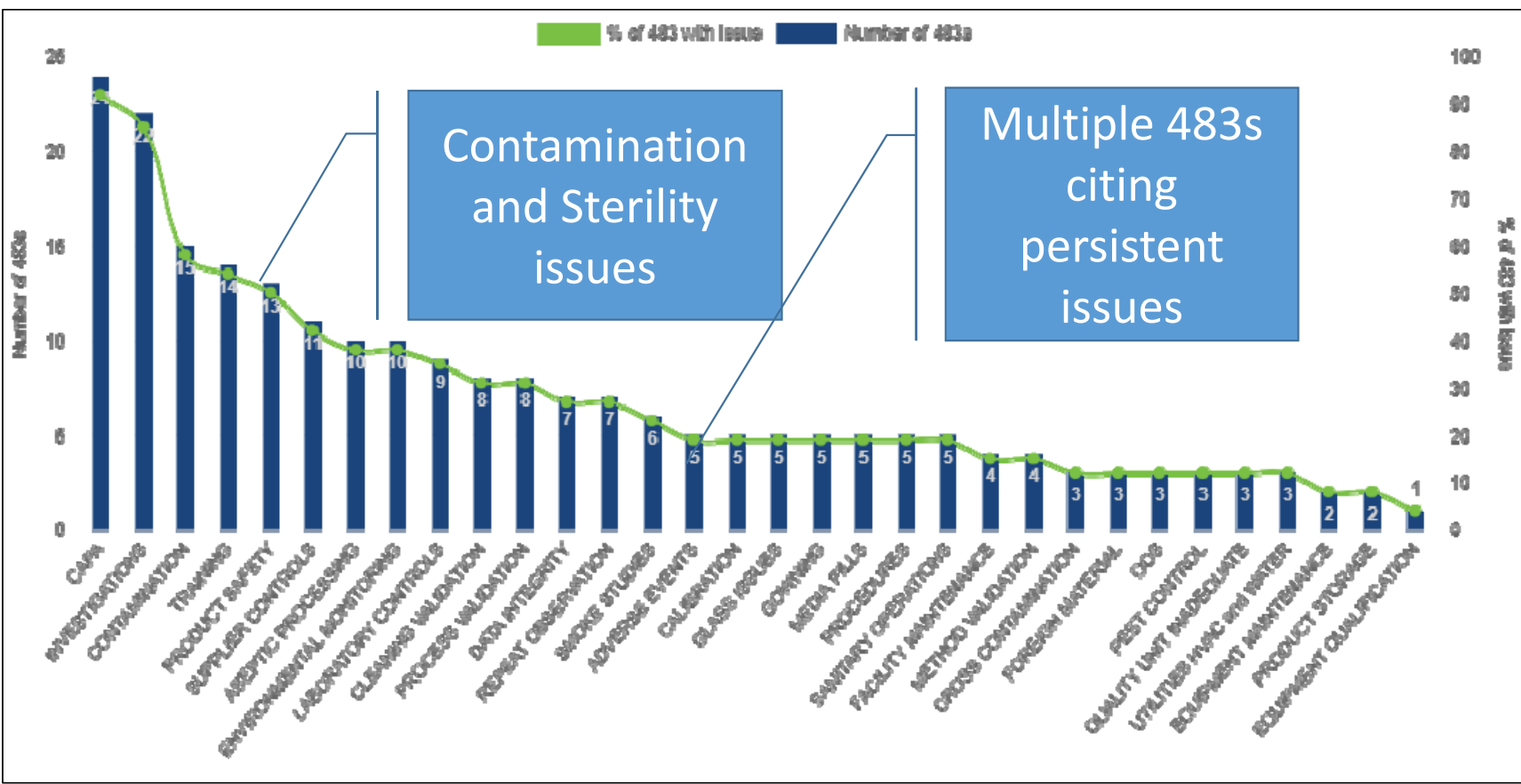
# Zoom Out!



Proprietary & Confidential - Please Do Not Circulate

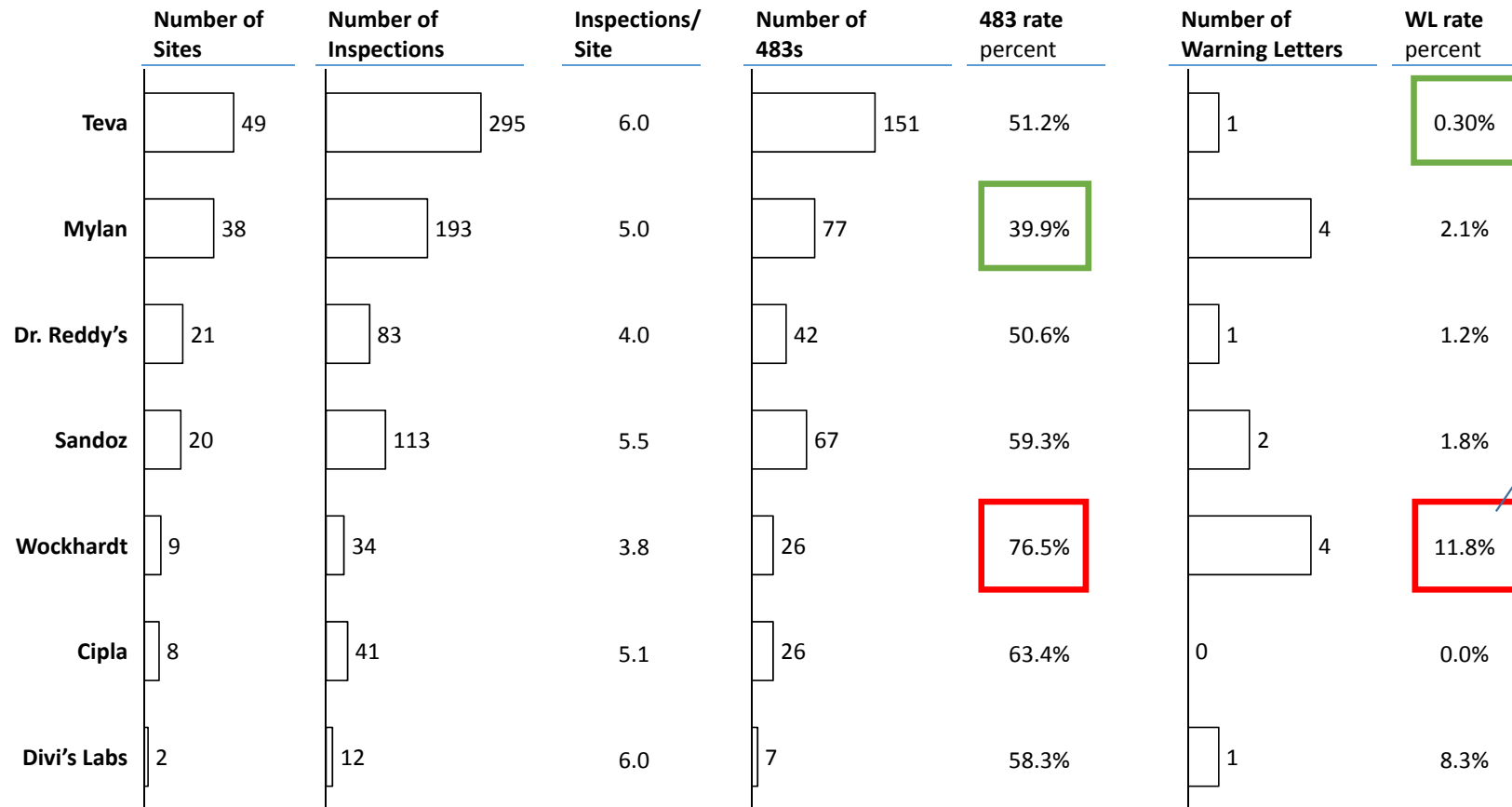
# Zoom Out! Clearly Hospira Was Going To Pose Issues For Pfizer

26 483s analyzed – last 5 years



# Not All CMOs Are Created Equal

## Comparison of Selected API Manufacturers: Last 5 Years



There are major differences between API manufacturers and even Sponsors

Source: FDAzilla analysis

Notes: Human Drug and Biologics inspections only. Last 5 years Proprietary & Confidential - Please Do Not Circulate



# Monitor Everybody: Stay Proactive

**June 2017**

FDA  
Inspection of  
Celltrion

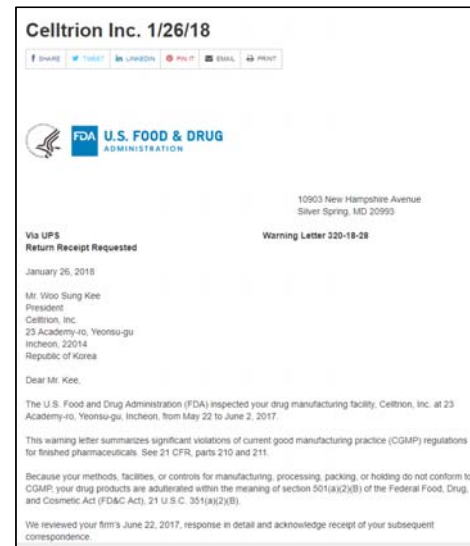
**July 2017**

FDAzilla Analysis – very high  
likelihood of Warning  
Letters

1. The FDA inspector is *very* tough.
2. The FDA found major issues
  - a. Sterility concerns (particles, contamination)
  - b. Poor process controls
  - c. Poor lab controls
  - d. Untrustworthy data

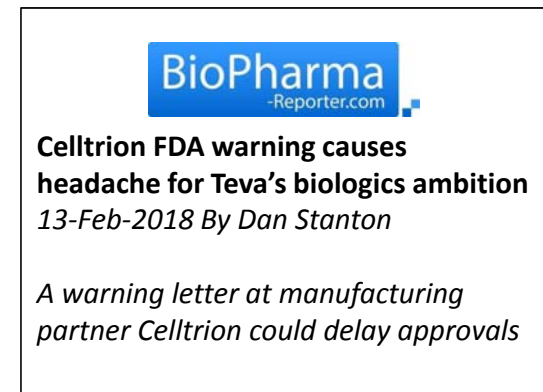
**January 2018**

FDA Issues Warning  
Letter

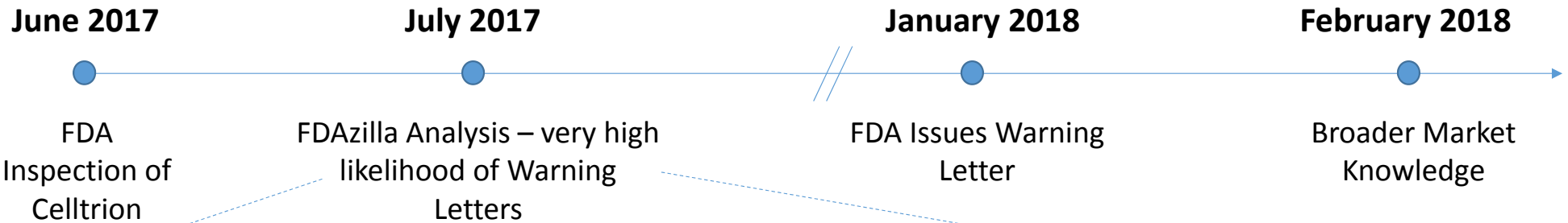


**February 2018**

Broader Market  
Knowledge



# Monitor Everybody: Stay Proactive



## Sample Analysis: Observation 7 of 12 – 483s re-typed and tagged for key issues

Observation 7 of 12

OBSERVATION #7  
Failure to demonstrate that your manufacturing process can **reproducibly manufacture** drug substance meeting its predetermined quality attributes.

**Process validation** studies for the drug substance(b)(4) did not establish scientifically sound **sampling plans** to evaluate intra batch variability.

This is a **Repeat Observation** from the March 2015 FDA 483.

**LABORATORY CONTROLS**

Highlight  
**sampling plans**

**PROCESS VALIDATION**

Highlight  
**process validation** **reproducibly**  
**manufacture**

**REPEAT OBSERVATION**

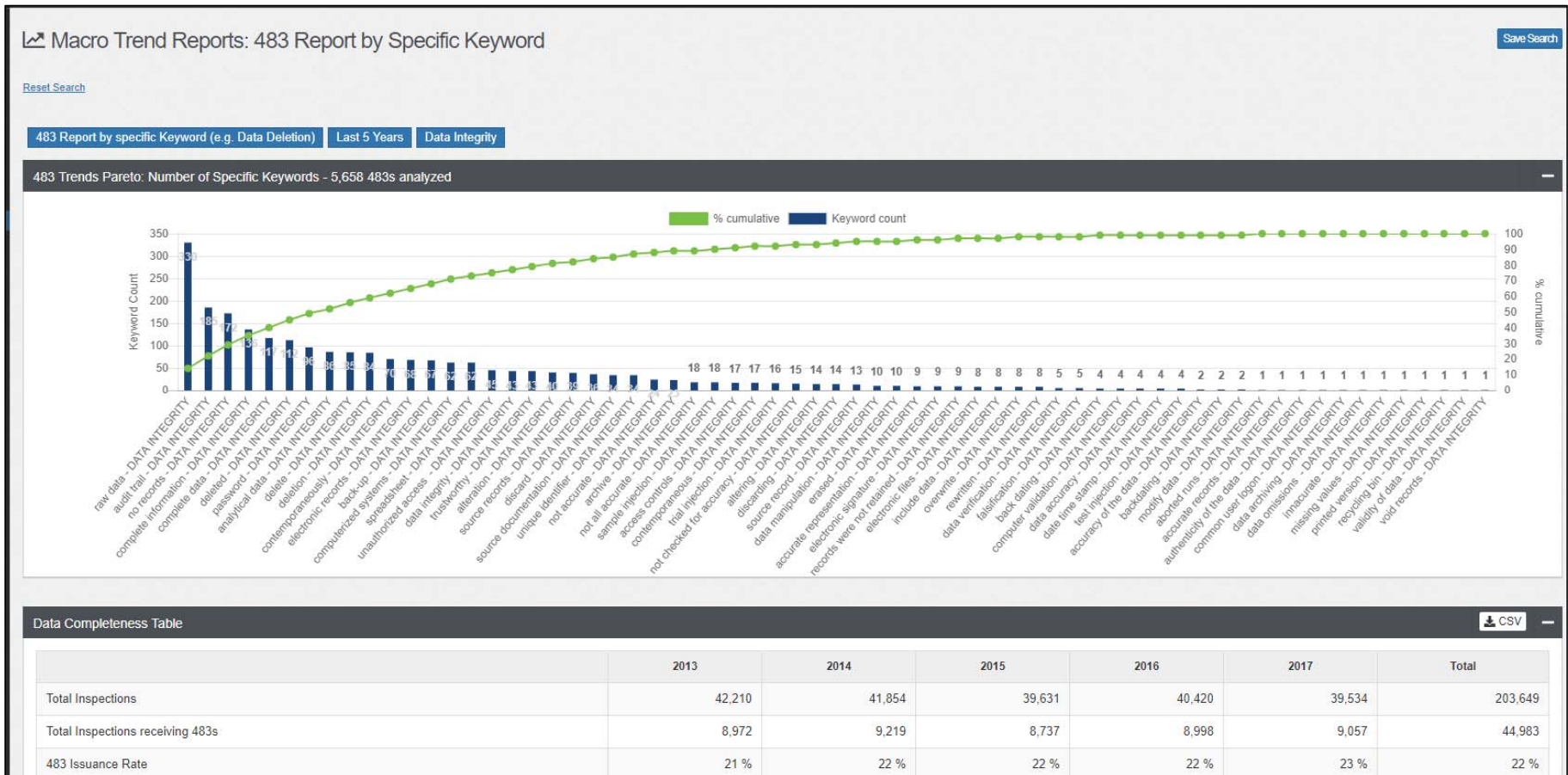
Highlight  
**repeat observation**

Major red flag

Major red flag

# Data-Driven & Risk-Based Audits: Pareto Charts for Keywords

Example: from Data Integrity Citations last 5 years



Proprietary & Confidential - Please Do Not Circulate